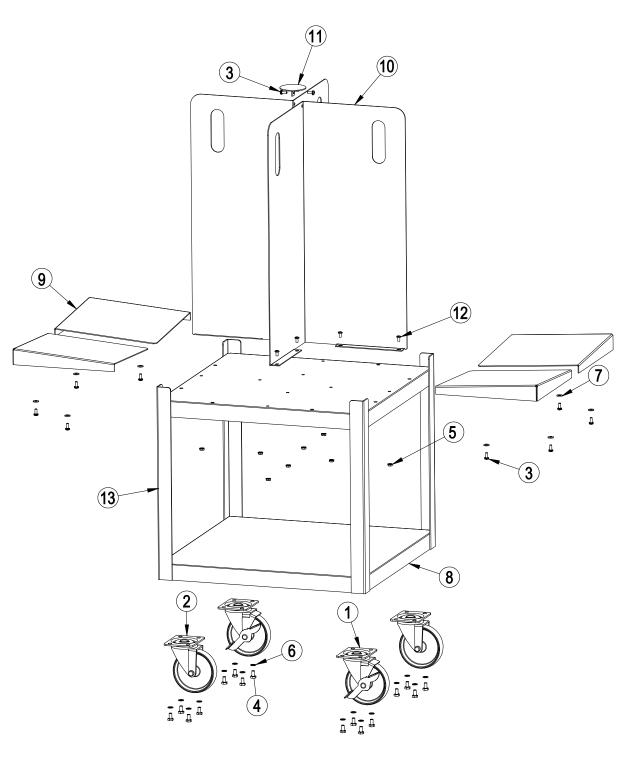
Model 500/501 StackWagon

Assembly Instructions



⊚ martin yale[®]

- A. Start by carefully unpacking all parts and checking with parts list. (NOTE: Diagram represents Model 500. Model 501 is similar, but 12 inches wider.
- B. Invert base assy. (8) and fasten Casters to the support channels on the bottom. Put Locking Casters (1) in opposite corners. Use 1/4-20 x 1/2 Hex Head Bolts (4) and 1/4 Lock Washers (6) provided.
- C. Turn base assy upright and place Dividers (10) on top with holes aligned as shown. Insert 10-32 x 3/8 Phil Truss (12) from top side and attach Keps Nuts (5) from bottom (Finger tight only).
- D. Place Divider Cap (11) on top of dividers and attach with 10-32 x 1/2 Pan Sems (3) (finger tight only).
- E. Place four Corner Ramps (9) in each section with corners inside base angle. Move dividers around slightly to fit if necessary. Now tighten screws in divider cap. (NOTE: Model 500 ramps are identical, Model 501 has two left and two right ramps.)
- F. Remove one corner ramp covering screws in divider and tighten screws. Repeat on opposite corner ramp.
- G. Return (2) Corner Ramps back in place and secure all four ramps with 10-32 x 1/2 Pan Sems (3) and #10 Flat Washers (7).

CAUTION:

When stacking paper on wagon, balance the load between the four corners or in two opposite corners. This will help prevent wagon from tipping.

- PARTS LIST —

Model 500				Model 501			
Fig.	Part No.	Description	Qty.	Fig.	Part No.	Description	Qty.
1	M-O050008	Caster w/Lock	2	1	M-O050008	Caster w/Lock	2
2	M-O050011	Caster wo/Lock	2	2	M-O050011	Caster wo/Lock	2
3	M-S001023	10-32 x 1/2 Pan Sems	10	3	M-S001023	10-32 x 1/2 Pan Sems	10
4	M-S003004	1/4-20 x 1/2 Hex/H	16	4	M-S003004	1/4-20 x 1/2 Hex/H	16
5	M-S007008	10-32 Keps Nut	8	5	M-S007008	10-32 Keps Nut	10
6	M-S008029	1/4 Intl. L/Washer	16	6	M-S008029	1/4 Intl. L/Washer	16
7	M-S008005	#10 Flat Washer	8	7	M-S008005	#10 Flat Washer	8
8	W-O050000	Base Assembly	1	8	W-O050100	Base Assembly	1
9	W-O050003	Corner Ramp	4	9	W-O050108	Left Corner Ramp	2
10	W-O050006	Divider	2	9	W-O050109	Right Corner Ramp	2
11	W-O050026	Divider Cap	1	10	W-O050106	Divider	2
12	M-S001022	10-32 x 3/8 Phil Truss	8	11	W-O050026	Divider Cap	1
				12	M-S001022	10-32 x 3/8 Phil Truss	10



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