

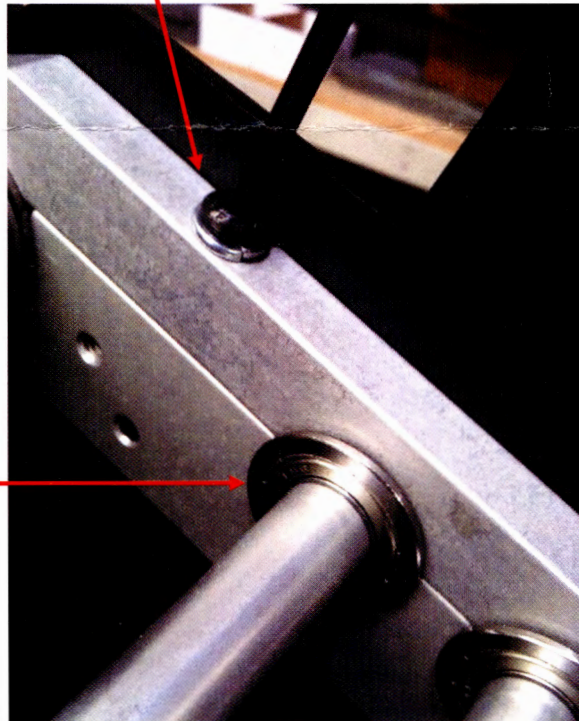
Installation of bearing caps

When changing belts or servicing shafts or bearings, over-tightening of bearing cap bolts can lead to premature bearing failure.

Do not over tighten bolts on bearing cap!

When installing bearing caps, tighten screw until bottom of bolt head contacts the lock washer, then continue to tighten approximately 1 turn more.

Do not overtighten bolts!



Before re-installing shafts, check to be sure the bearing retainer bolts on the end of shafts are tight.