

# Martin Yale J1811 Padding Press

## Instruction Manual



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## 1.0 Introduction

Thank you for selecting the Martin Yale Model J1811 Jiffy Padding Press. We recommend that you familiarize yourself with the Jiffy Padding Press by carefully reading these instructions. Thorough understanding of the information contained within these instructions will help to eliminate most operator associated errors and ensure years of trouble-free performance.

## 2.0 Assembly

- 2.1 Locate all loose parts in the package (refer to parts list and diagram).
- 2.2 Mount the door handle using the two sets of screws and nuts supplied.
- 2.3 Mount the paper clamps to the sides with the knobs and washers as shown in the diagram. The rubber tips on the thumbscrews face downward and the nylon washers go between the knobs and side frames.

## 3.0 Operation

**NOTE:** For best results, all material should be jogged before padding. *Martin Yale Model 400 or 4200 Jogger* is recommended.

- 3.1 Drop the door in place; the bottom edge into the slot on the Frame and the top edge over the Tie Rod.
- 3.2 Square the paper into the press against the door. Place the pressure plate on the top of the paper stack against the door.
- 3.3 Lower the Paper clamps to the pressure plate and tighten the hand knobs. Use the thumbscrews to apply additional pressure. **Do not use tools such as wrenches or pliers!**
- 3.4 Remove the door and apply padding compound to the facing edge of the paper stack. When dry, release the clamps to remove pad.
- 3.5 **For Carbonless Paper**  
Pressure plate is constructed so that it can be set on the edge of the paper for little penetration or moved away from the edge so that the carbonless padding compound can penetrate further into the sheet. If you are doing snap-outs in carbonless forms, you can move the pressure plate in about 1/4 " and the padding compound will penetrate just as well as if you used a tipping machine.

## 4.0 Maintenance

Clean unit after use with warm, soapy water. Do not use the same brush for regular and carbonless padding compounds. A paper liner can be used to minimize clean up.



251 Wedcor Drive  
Wabash, IN 46992

Phone (260) 563-0641

Fax # (260) 563-4575

[www.martinyale.com](http://www.martinyale.com)

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## Parts List Model J1811

Item #	Part #	Qty.	Description
1	W-O181101	1	Frame
2	W-O181104	1	Tie Rod
3	W-O181102	1	Door
4	W-O181103	1	Pressure Plate
5	M-S007008	4	10-32 Nuts
6	M-S001022	2	10-32x3/8 Machine Screws
7	M-S181105	2	Padding Press Clamps
8	M-S005006	2	¼ 20x2 Thumb Screws
9	M-S030016	2	¼ Rubber Tips
10	M-S032069	2	Padding Press Knobs
11	M-S008011	2	¼ x ¼ Nylon Washer
12	M-S037380	1	Door Handle
13	M-S030001	4	Rubber Foot
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## Parts Diagram

